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GAS SPRING

1. PRODUCT AND COMPANY PROFILE

Product Name : GAS SPRING

Company Profile : Osculati srl

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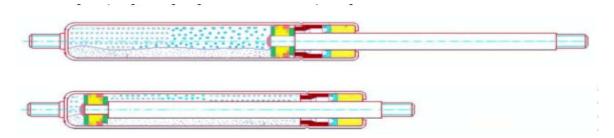
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2. PRODUCT CONTENT INFORMATION

It is a closed system that consist of tube + piston rod + leakproof elements + oil + nitrogen gas.

Inside the gas spring, nitrogen gas is used.



Composition / Information on Ingredients

For Nitrogen Gas,

Component : Nitrogen (N2), CAS Number : 7727-37-9, Concentration (Volume) : min 98,00 % For Oil,

Chemical Name	CAS NO	EC (EINECS) NO	%	Proportion Risk Class
Mineral Oil	Mixture	-	>90	-
Zinc dialkyl dithiophosphate	68649-42-3	-	<0,50	R38 R41 R51/53

3. DANGER DESCRIPTIONS

Inside gas spring compressed (colourless, scentless, inert, non-flaring) nitrogen is used.

Gas spring is to be used and stored under 80°C. Do not try to open because of high pressure.



Oil, which is inside gas spring, has no harms under normal using conditions. It is non-flaring,

but inflammable. It is not harmful to ecology.

Material is not dangerous as defined by the EU Dangerous Substances/Preparations Directives.

Physical/Chemical Hazards: Not classified as dangerous.

Human Heath Hazards: Under normal conditions of intended use, this product does not pose a risk to health. Excessive exposure may result in eye, skin or respiratory irritation. High-pressure injection under skin may cause serious damage. Smoke and steam, if inhaled a long period, can affect breathing even in regular temperature, inhalation could be a problem. Swallowing of product is dangerous.

Environmental Hazards: Not classified as dangerous for the environment. Not likely to be harmful to aquatic organisms.

4. FIRST AID

If someone breaths the nitrogen gas inside gas spring i breathed, this person should be taken to clean

area to take fresh air. If there is a problem in taking breath, artifical breath should be made immediately.

After that, he/she should get sym ptomatic cure.

For Oil;

Eye Contact: Rinse opened eye for several minutes under running water. If irritation occurs, get medical assistance. Skin Contact: Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency.

Swallowing: In case of contact with mouth, It should be washed with water. If swallowed, She/he should not throw up without remain permission of a doctor.

Inhalation: Not expected to be a problem. However, if respiratory irritation, dizziness, nausea, or unconsciousness occurs due to excessive vapor or mist exposure, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or mouth-to-mouth resuscitation.

Advise to Doctor: Treatment should in general be symptomatic and directed to relieving any effects.

5. FIGHT WITH FIRE

Suitable Fire Extinguisher / Extinguish Method : Inside the tube parts of gas spring, there is oil and

compressed nitrogen gas. The material, which begins to burn, should be interfered with foam and dry

chemical powder fire extinguisher devices. Sand, earth and fire extingishers with carbondioxide are

used only for small fires. During fire, pressure increases with increasing temperature, and the tube

can be teared. Gas springs affected from fire should be cooled with water from a safe distance. In

addition, to prevent gas compression, water should be contacted into fuse part of gas spring.

Non-suitable Fire Extinguisher / Extinguish Method : None

Harmful Materials Appearing Because of Fire : None

Protective Equipment for Fire-Fight : Fire fight team should use breathing protective device and

flamm durable clothes.



For Oil;

Extinguishing Media and Fire Fighting Procedure: Carbon dioxide, foam, dry chemical and water fog. Carbon dioxide, Clean Agents, sand or earth may be used for small fires only. Water or foam may cause frothing. Use water to keep fire exposed containers cool. Water spray may be used to flush spills away from exposure. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

Unsuitable Extinguishing Media and Fire Fighting Procedure: Do not use water in a jet.

Combustion Products: Fumes, smoke, carbon monoxide, sulfur oxides, aldehydes and other decomposition products, in the case of incomplete combustion.

Protective Equipment: For fires in enclosed areas, fire fighters must use self-contained breathing apparatus.

6. PRECAUTIONS FOR ACCIDENTAL GAS AND OIL EXPOSURES

For Nitrogen Gas,;

Personel Measures,

Gas leaking gas spring should be taken safe area.

Cleaning Method

Effected area should be ventilated.

For Oil,

Personal Precautions: No action shall be taken involving any personal risk or without suitable training. Do not touch or walk through spilled material. Provide adequate ventilation. Gloves and clothes protecting skin.

Environmental Precautions: If emergency personnel are unavailable, contain spilled material. Avoid contact of spilled material with soil and prevent runoff entering surface waterways.

Clean up Methods-Small Spillages: To minimize soil and groundwater contamination, absorb liquid with sand earth or other recommended absorbent material, as soon as possible. Sweep up and remove to a suitable, clearly marked container for disposal in accordance with local regulations. Do not disperse using water.

Clean up Methods-Large Spillages: Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Dispose of as for small spills.

Water Spillages: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

7. USAGE AND STORAGE

Usage

Gas spring are able to work between -20°C , +80°C . During assemly, each two ends, should be parallel.

Strained connection and work decrease its life time. Axle should be placed downduring assembly. Tube

part of gas spring should not be crushed or harmed with a cutting device definetely. Also the axle should

not get any impact which can cause deformation. Do not try to open more while gas spring is in opened

position. Do not use gas spring as a safe tool in any system.

Storage



Gas spring should be stored as the axle part should be placed down to prevent pressure losses, but do

not store gas spring more than one year. On gas springs, which are not used for a long time, there can

be adhesive effect like in first usage. In that situation, more force should be used, and this effect will end

when gas spring begins to work.

For Oil;

Usage: Ventilation recommended. Standard hygienic environment should be provided. Avoid prolonged or repeated contact with skin and eyes. Wash thoroughly after handling.

Handling: High pressure injection under the skin may occur due to the rupture of pressurized lines. Always seek medical attention. No special precautions are necessary beyond normal good hygiene practices.

Storage: Keep container tightly closed, Keep container in a cool, well-ventilated area. Avoid overheating and freezing. Recommended storage temperature should be between (+5), (+40)°C.

Special Usage: There is ignition risk if the product contact with hot surfaces. Cutting, welding, soldering should not be applied for empty tanks, because there is possibility that they may contain product vapor.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

No danger in contact with gas spring

For Nitrogen Gas,

Professional Exposure Limit

Ventilation should be made so that oxygen content in air should not be lower than %19,5

Professional Exposure Controls

Nitrogen is not harmful, but in high concentrations, it acts like a basic stifling gas. It should not be

breathed with willingly.

Protection of Breathe System

If nitrogen concentration in air is higher than necessary qxygen content for breathing. Respirator

with tube should be used.

Protection of Hands

Gloves should be used.

Eye Protection

Appropriate work clothes and steel-edged shoes should be used.

Environmental Exposure Controls

Nitrogen is a gas which is %78 content in atmospheric air, and no harmful effects to environment.



Exposure Limits

Macro Name	Duration	Limit	Unit Laws
Mineral Oil Mist	TWA	5 mg/m3	ACGIH
	STEL	10 mg/m3	ACGIH

Exposure Controls:

Respiratory Protection: No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation.

Hand Protection: No hand protection is ordinarily required under normal conditions of use.

Eye Protection: Wear safety glasses or full face shield if splashes are likely to occur.

Skin Protection: No skin protection is ordinarily required under normal conditions of use. Minimize all forms of skin contact. Wear coveralls to protect clothing and wash them regularly.

Special Hygiene Controls: After using the product, take appropriate personal hygiene controls like washing hands before eating, drinking and smoking. Apply hygiene measures in the workplace.

9. PHYSICAL AND CHEMICAL PROPERTIES

Gas spring surface roughness value : Ra = max.20µ

Paint thickness : 40µ -80µ

Corrosion endurange : 200 hours

For Oil;

Color N/D Appearance Liquid form at ambient temperatures **Odor Characteristic** pH Value N/A Vapor Pressure(kPa) -Boiling Point/Boiling Range(oC) 400-500 Solubility in Water Negligible Density (g/cm3, 200C) 0,895 Flash Point (oC) 190 Flammable Limits-Upper N/D Auto Ignition Temperature (oC) N/D Kinematic Viscosity (cSt, 40oC) 37,0 **Evaporation Rate N/D** Vapor Density (Air=1) N/D Partition co-efficient, n-octanol/water N/D Pour Point (oC) -40

For Nitrogen Gas,

Form : Compressed gas Color : Colorless gas Odor : No odor warning properties Molecular weight : 28,01g/mol Relative vapor density : 0,967 (Air=1) Density : 1,170 Kg/m3 (15 °C, 1bar) Spesific volume : 13,80 ft3/lb (0,8615 m3/kg) at 70 °F (21 °C) Boiling point/range : -195,8 °C (-321 °F)



Critical temperature : -147 °C (-233 °F) Melting point/range : -209,86 °C (-346 °F) Water solubility : 20 mg/l

10. STABILITY AND REACTIVITY

For Nitrogen Gas,

Situation to be avoided

Inner, stable in normal conditions.

Materials to be avoided

None

Dangerous decomposition products

None

For Oil,

Stability: Stable Conditions to Avoid: Extremes of temperature and direct sunlight. Materials to Avoid: Strong oxidizing agents. Hazardous Decomposition Products: Hazardous decomposition products are not expected to form during normal storage.



11. TOXICOLOGICAL INFORMATIONS

For Nitrogen Gas,

Nitrogen is not toxic, but it shows its toxic effect in high concentrations as a basic stifling gas.

Suffocating symptoms: Fast and hard breathing, fast tire, nausea/vomit and death after loss of

conscious.

For Oil,

Basis for Assessment: Toxicological data are not available for this product. Information given is based on data on the components and the toxicology of similar products.

Acute Toxicity:

Route of Exposure Conclusion / Remarks

Inhalation

Toxicity (Rat): LC50 > 5000 mg/m³ Minimally Toxic. Based on assessment of the components.

Irritation: No end point data. Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components.

Ingestion

Toxicity (Rat): LD50 > 2000 mg/kg Minimally Toxic. Based on test data for structurally similar materials.

Skin

Toxicity (Rabbit): LD50 > 2000 mg/kg Minimally Toxic. Based on test data for structurally similar materials. Irritation (Rabbit): No data available Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components.

Eye

Irritation (Rabbit): No data available May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

Chronic/Other Effects: Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal. All used oil should be handle with caution and skin contact avoided as far as possible. High pressure injection of product into the skin may lead to local necrosis if the product is not surgically removed.

Carcinogenicity: No carcinogenic data available for this product.

Mutagenicity: Not considered a mutagenic hazard.

Additional information may be available upon request.

12. ECOLOGICAL INFORMATIONS

For Nitrogen Gas,

Nitrogen is made of by compressing and decomposing the air. It has no harmful effect on ecologic

balance.

Ecotoxicity

None

Mobility

None

Permanence and Decomposibility

None



Bioaccumulation Potential

None

Other Negative Effects

None

For Oil,

Basis for Assessment: Ecotoxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the ecotoxicology of similar products.

Acute Toxicity: Poorly soluble mixture. May cause physical fouling of aquatic organisms. Expected to be practically non toxic: LL/EL/IL50 >100 mg/l (to aquatic organisms) (LL/EL50 expressed as the nominal amount of product required to prepare aqueous test extract). Mineral oil is not expected to cause any chronic effects to aquatic organisms at concentrations less than 1 mg/l. **Mobility:** Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.

Persistence/degradability: Expected to be not readily biodegradable. Major constituents are expected to be inherently biodegradable, but the product contains components that may persist in the environment.

Bioaccumulation: Contains components with the potential to bioaccumulate..

Mineral oil component - Has a potential to accumulate as biological.

13. REMOVE INFORMATIONS

Used gas spring are collected to be given to scrap-iron dealer.

For Oil;

Waste Disposal: Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses. **Product Disposal:** As for waste disposal.

Container Disposal: Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations.

14. TRANSPORTING INFORMATION

Hazchem Class 2.2		
	Material:	Articles, pressurized pneumatic or hydraulic containing non- flammable gas
COMPRESSED	Hazard Class:	2.2
2	UN Number:	UN3164
Hazchem Class: 2.2	Label Codes:	2.2
Emergency action code for this hazard class 2.2	Exceptions:	306
UN Number: 3164	Non bulk:	302, 304
2Т	Bulk:	None



Passenger aircraft rail:	No limit	
Cargo aircraft only:	No limit	
Location:	A	
sku:	HZ005	

For Oil;

IATA: Not regulated by IATA. ADNR: Not regulated by ADNR. RID/ADR: Not regulated by RID/ADR IMDG: Not regulated by IMDG.

15. INFORMATION RELATED WITH LAWS

Law Risk Definitions

None

Law Security Definitions

None

For Oil;

Material is not dangerous as defined by the EU Dangerous Substances/Preparations Directives Prepared according to Annex II of EC Regulation 1907/2006. EC Classification: Not classified as hazardous according to EU criteria. EC Symbols: None. EC Risk Phrases: None. EC Safety Phrases: S 24/25, S 29/56, S 36/37/39, S61

16. OTHER INFORMATIONS

All informations are prepared with the help of reachable sources to give informations about gas spring.

For Oil; **R** phrases in Section 2: R38 Irritating to skin R41 Risk of serious damage to eyes R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment S phrases in Section 15: § 24/25 Avoid any inhalation, contact with skin and eyes. Wear suitable protective clothing and gloves S 29/56 Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point S 36/37/39 Wear suitable protective clothing, gloves and eye/face protection S 61 Avoid release to the environment. Refer to special instructions/safety data sheet N/D Not Determined, N/A = Not Applicable The information contained herein is based on our current knowledge of the underlying data and is intended to describe the product for the purpose of health, safety and environmental requirements only. No warranty or guarantee is expressed or implied regarding the accuracy of these data or the results to be obtained from the use of the product. Employees and users must be warned enough and appropriate all necessary measures including the industrial hygienic measures must be taken. Appropriate health and safety information and other information should be included on the package, when the customer re-packages this

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